

# Installation Instructions

Original Instructions



**Allen-Bradley**

by ROCKWELL AUTOMATION

## MicroLogix 1200 32-point DC Input Module

Catalog Number 1762-IQ32T

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### Summary of Changes

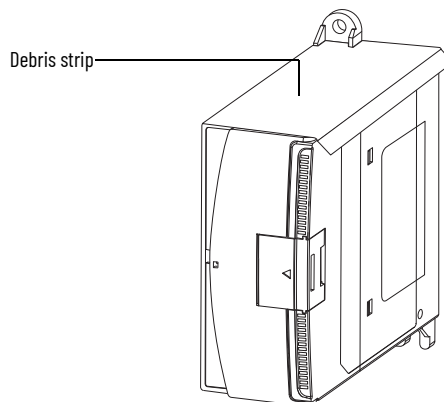
This publication contains the following new or updated information. This list includes substantive updates only and is not intended to reflect all changes.

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### Product Overview

The MicroLogix™ 1200 32-point DC input expansion I/O module is suitable for use in an industrial environment when installed in accordance with these instructions. Specifically, this equipment is intended for use in clean, dry environments (Pollution degree 2<sup>(a)</sup>) and to circuits not exceeding Over Voltage Category II<sup>(b)</sup> (IEC 60664-1<sup>(c)</sup>).

Figure 1 - MicroLogix 1200 Input Module



**ATTENTION:** Do not remove the protective debris strip until after the module and all other equipment in the panel near the module are mounted and wiring is complete. Once wiring is complete, remove the protective debris strip. Failure to remove the strip before operating can cause overheating.

(a) Pollution Degree 2 is an environment where, normally, only non-conductive pollution occurs except that occasionally a temporary conductivity that is caused by condensation is expected.

(b) Over Voltage Category II is the load-level section of the electrical distribution system. At this level, transient voltages are controlled and do not exceed the impulse voltage capability of the product's insulation.

(c) Pollution Degree 2 and Over Voltage Category II are International Electrotechnical Commission (IEC) designations.



**ATTENTION:** Read this document and the documents listed in the Additional Resources section about installation, configuration and operation of this equipment before you install, configure, operate or maintain this product. Users are required to familiarize themselves with installation and wiring instructions in addition to requirements of all applicable codes, laws, and standards.

Activities including installation, adjustments, putting into service, use, assembly, disassembly, and maintenance are required to be carried out by suitably trained personnel in accordance with applicable code of practice. If this equipment is used in a manner not specified by the manufacturer, the protection provided by the equipment may be impaired.

注意：在安装、配置、操作和维护本产品前，请阅读本文档以及“其他资源”部分列出的有关设备安装、配置和操作的相应文档。除了所有适用规范、法律和标准的相关要求之外，用户还必须熟悉安装和接线说明。

安装、调整、投运、使用、组装、拆卸和维护等各项操作必须由经过适当训练的专业人员按照适用的操作规范实施。

如果未按照制造商指定的方式使用该设备，则可能会损害设备提供的保护。

**ATENCIÓN:** Antes de instalar, configurar, poner en funcionamiento o realizar el mantenimiento de este producto, lea este documento y los documentos listados en la sección Recursos adicionales acerca de la instalación, configuración y operación de este equipo. Los usuarios deben familiarizarse con las instrucciones de instalación y cableado y con los requisitos de todos los códigos, leyes y estándares vigentes.

El personal debidamente capacitado debe realizar las actividades relacionadas a la instalación, ajustes, puesta en servicio, uso, ensamblaje, desensamblaje y mantenimiento de conformidad con el código de práctica aplicable. Si este equipo se usa de una manera no especificada por el fabricante, la protección provista por el equipo puede resultar afectada.

**ATENÇÃO:** Leia este e os demais documentos sobre instalação, configuração e operação do equipamento que estão na seção Recursos adicionais antes de instalar, configurar, operar ou manter este produto. Os usuários devem se familiarizar com as instruções de instalação e fiação além das especificações para todos os códigos, leis e normas aplicáveis.

É necessário que as atividades, incluindo instalação, ajustes, colocação em serviço, utilização, montagem, desmontagem e manutenção sejam realizadas por pessoal qualificado e especializado, de acordo com o código de prática aplicável.

Caso este equipamento seja utilizado de maneira não estabelecida pelo fabricante, a proteção fornecida pelo equipamento pode ficar prejudicada.

**ВНИМАНИЕ:** Перед тем как устанавливать, настраивать, эксплуатировать или обслуживать данное оборудование, прочитайте этот документ и документы, перечисленные в разделе «Дополнительные ресурсы». В этих документах изложены сведения об установке, настройке и эксплуатации данного оборудования. Пользователи обязаны ознакомиться с инструкциями по установке и прокладке соединений, а также с требованиями всех применимых норм, законов и стандартов.

Все действия, включая установку, наладку, ввод в эксплуатацию, использование, сборку, разборку и техническое обслуживание, должны выполняться обученным персоналом в соответствии с применимыми нормами и правилами.

Если оборудование используется не предусмотренным производителем образом, защита оборудования может быть нарушена.

注意：本製品を設置、構成、稼働または保守する前に、本書および本機器の設置、設定、操作についての参考資料の該当箇所に記載されている文書に目を通してください。ユーザは、すべての該当する条例、法律、規格の要件に加えて、設置および配線の手順に習熟している必要があります。

設置調整、運転の開始、使用、組立て、解体、保守を含む諸作業は、該当する実施規則に従って訓練を受けた適切な作業員が実行する必要があります。

本機器が製造メーカーにより指定されていない方法で使用されている場合、機器により提供されている保護が損なわれる恐れがあります。

**ACHTUNG:** Lesen Sie dieses Dokument und die im Abschnitt „Weitere Informationen“ aufgeführten Dokumente, die Informationen zu Installation, Konfiguration und Bedienung dieses Produkts enthalten, bevor Sie dieses Produkt installieren, konfigurieren, bedienen oder warten. Anwender müssen sich neben den Bestimmungen aller anwendbaren Vorschriften, Gesetze und Normen zusätzlich mit den Installations- und Verdrahtungsanweisungen vertraut machen.

Arbeiten im Rahmen der Installation, Anpassung, Inbetriebnahme, Verwendung, Montage, Demontage oder Instandhaltung dürfen nur durch ausreichend geschulte Mitarbeiter und in Übereinstimmung mit den anwendbaren Ausführungsvorschriften vorgenommen werden.

Wenn das Gerät in einer Weise verwendet wird, die vom Hersteller nicht vorgesehen ist, kann die Schutzfunktion beeinträchtigt sein.

**ATTENTION:** Lisez ce document et les documents listés dans la section Ressources complémentaires relatifs à l'installation, la configuration et le fonctionnement de cet équipement avant d'installer, configurer, utiliser ou entretenir ce produit. Les utilisateurs doivent se familiariser avec les instructions d'installation et de câblage en plus des exigences relatives aux codes, lois et normes en vigueur.

Les activités relatives à l'installation, le réglage, la mise en service, l'utilisation, l'assemblage, le démontage et l'entretien doivent être réalisées par des personnes formées selon le code de pratique en vigueur.

Si cet équipement est utilisé d'une façon qui n'a pas été définie par le fabricant, la protection fournie par l'équipement peut être compromise.

주의：본 제품 설치, 설정, 작동 또는 유지 보수가 하기 전에 본 문서를 포함하여 설치, 설정 및 작동에 관한 참고 자료 섹션의 문서들을 반드시 읽고 숙지하십시오. 사용자는 모든 관련 규정, 법규 및 표준에서 요구하는 사항에 대해 반드시 설치 및 배선 지침을 숙지해야 합니다.

설치, 조정, 가동, 사용, 조립, 분해, 유지보수 등 모든 작업은 관련 규정에 따라 적절한 교육을 받은 사용자를 통해서만 수행해야 합니다.

본 장비를 제조사가 명시하지 않은 방법으로 사용하면 장비의 보호 기능이 손상될 수 있습니다.

**ATTENZIONE:** Prima di installare, configurare ed utilizzare il prodotto, o effettuare interventi di manutenzione su di esso, leggere il presente documento ed i documenti elencati nella sezione "Altre risorse", riguardanti l'installazione, la configurazione ed il funzionamento dell'apparecchiatura. Gli utenti devono leggere e comprendere le istruzioni di installazione e cablaggio, oltre ai requisiti previsti dalle leggi, codici e standard applicabili.

Le attività come installazione, regolazioni, utilizzo, assemblaggio, disassemblaggio e manutenzione devono essere svolte da personale adeguatamente addestrato, nel rispetto delle procedure previste.

Qualora l'apparecchio venga utilizzato con modalità diverse da quanto previsto dal produttore, la sua funzione di protezione potrebbe venire compromessa.

**DİKKAT:** Bu ürünün kurulumu, yapılandırılması, işletilmesi veya bakımı öncesinde bu dokümanı ve bu ekipmanın kurulumu, yapılandırılması ve işletimi ile ilgili ilave Kaynaklar bölümünde yer listelenmiş dokümanları okuyun. Kullanıcılar yürürlükteki tüm yönetmelikler, yasalar ve standartların gereksinimlerine ek olarak kurulum ve kablolama talimatlarını da öğrenmek zorundadır. Kurulum, ayarlama, hizmete alma, kullanma, parçaları birleştirme, parçaları sökme ve bakım gibi aktiviteler sadece uygun eğitimleri almış kişiler tarafından yürürlükteki uygulamaya yönetmeliklerine uygun şekilde yapılabilir.

Bu ekipman üretici tarafından belirlenmiş amacın dışında kullanılırsa, ekipman tarafından sağlanan koruma bozulabilir.

注意事項：在安装、設定、操作或維護本產品前，請先閱讀此文件以及列於「其他資源」章節中有關安裝、設定與操作此設備的文件。使用者必須熟悉安裝和配線指示，並符合所有法規、法律和標準要求。

包括安裝、調整、交付使用、使用、組裝、拆卸和維護等動作都必須交由已經適當訓練的人員進行，以符合適用的實作法規。

如果將設備用於非製造商指定的用途時，可能會造成設備所提供的保護功能受損。

**POZOR:** Než začnete instalovat, konfigurovat či provozovat tento výrobek nebo provádět jeho údržbu, přečtěte si tento dokument a dokumenty uvedené v části Dodatečné zdroje ohledně instalace, konfigurace a provozu tohoto zařízení. Uživatelé se musejí vedle požadavků všech relevantních vyhlášek, zákonů a norem nutně seznámit také s pokyny pro instalaci a elektrické zapojení.

Činnosti zahrnující instalaci, nastavení, uvedení do provozu, užívání, montáž, demontáž a údržbu musí vykonávat vhodně proškolený personál v souladu s příslušnými prováděcími předpisy. Pokud se toto zařízení používá způsobem neodpovídajícím specifikaci výrobce, může být narušena ochrana, kterou toto zařízení poskytuje.

**UWAGA:** Przed instalacją, konfiguracją, użytkowaniem lub konserwacją tego produktu należy przeczytać niniejszy dokument oraz wszystkie dokumenty wymienione w sekcji Dodatkowe źródła omawiające instalację, konfigurację i procedury użytkowania tego urządzenia. Użytkownicy mają obowiązek zapoznać się z instrukcjami dotyczącymi instalacji oraz oprzewodowania, jak również z obowiązującymi kodeksami, prawem i normami.

Działania obejmujące instalację, regulację, przekazanie do użytkowania, użytkowanie, montaż, demontaż oraz konserwację muszą być wykonywane przez odpowiednio przeszkolony personel zgodnie z obowiązującym kodeksem postępowania.

Jeśli urządzenie jest użytkowane w sposób inny niż określony przez producenta, zabezpieczenie zapewniane przez urządzenie może zostać ograniczone.

**OBBS!** Läs detta dokument samt dokumentet, som står listat i avsnittet Övriga resurser, om installation, konfigurering och drift av denna utrustning innan du installerar, konfigurerar eller börjar använda eller utföra underhållsarbete på produkten. Användare måste bekanta sig med instruktioner för installation och kabeldragning, förutom krav enligt gällande koder, lagar och standarder.

Åtgärder som installation, justering, service, användning, montering, demontering och underhållsarbete måste utföras av personal med lämplig utbildning enligt lämpligt bruk.

Om denna utrustning används på ett sätt som inte anges av tillverkaren kan det hända att utrustningens skyddsanordningar försätts ur funktion.

**LET OP:** Lees dit document en de documenten die genoemd worden in de paragraaf Aanvullende informatie over de installatie, configuratie en bediening van deze apparatuur voordat u dit product installeert, configureert, bedient of onderhoudt. Gebruikers moeten zich vertrouwd maken met de installatie en de bedringsinstructies, naast de vereisten van alle toepasselijke regels, wetten en normen.

Activiteiten zoals het installeren, afstellen, in gebruik stellen, gebruiken, monteren, demonteren en het uitvoeren van onderhoud mogen uitsluitend worden uitgevoerd door hiervoor opgeleide personeel en in overeenstemming met de geldende praktijkregels.

Indien de apparatuur wordt gebruikt op een wijze die niet is gespecificeerd door de fabrikant, dan bestaat het gevaar dat de beveiliging van de apparatuur niet goed werkt.

Rockwell Automation recognizes that some of the terms that are currently used in our industry and in this publication are not in alignment with the movement toward inclusive language in technology. We are proactively collaborating with industry peers to find alternatives to such terms and making changes to our products and content. Please excuse the use of such terms in our content while we implement these changes.

**Environment and Enclosure**



**ATTENTION:** This equipment is intended for use in a Pollution Degree 2 industrial environment, in overvoltage Category II applications (as defined in EN/IEC 60664-1), at altitudes up to 2000 m (6562 ft) without derating. This equipment is not intended for use in residential environments and may not provide adequate protection to radio communication services in such environments.

This equipment is supplied as open-type equipment for indoor use. It must be mounted within an enclosure that is suitably designed for those specific environmental conditions that are present and appropriately designed to help prevent personal injury resulting from accessibility to live parts. The enclosure must have suitable flame-retardant properties to help prevent or minimize the spread of flame, complying with a flame spread rating of 5VA or be approved for the application if nonmetallic. The interior of the enclosure must be accessible only by the use of a tool. Subsequent sections of this publication may contain more information regarding specific enclosure type ratings that are required to comply with certain product safety certifications.

In addition to this publication, see the following:

- Industrial Automation Wiring and Grounding Guidelines, publication [1770-4.1](#), for more installation requirements.
- NEMA Standard 250 and EN/IEC 60529, as applicable, for explanations of the degrees of protection provided by enclosures.

**Prevent Electrostatic Discharge**



**ATTENTION:** This equipment is sensitive to electrostatic discharge, which can cause internal damage and affect normal operation. Follow these guidelines when you handle this equipment:

- Touch a grounded object to discharge potential static.
- Wear an approved grounding wriststrap.
- Do not touch connectors or pins on component boards.
- Do not touch circuit components inside the equipment.
- Use a static-safe workstation, if available.
- Store the equipment in appropriate static-safe packaging when not in use.

**North American Hazardous Location Approval**

The following information applies when operating this equipment in hazardous locations.	Informations sur l'utilisation de cet équipement en environnements dangereux.	
<p>Products marked "CL I, DIV 2, GP A, B, C, D" are suitable for use in Class I Division 2 Groups A, B, C, D, Hazardous Locations and nonhazardous locations only. Each product is supplied with markings on the rating nameplate indicating the hazardous location temperature code. When combining products within a system, the most adverse temperature code (lowest "T" number) may be used to help determine the overall temperature code of the system. Combinations of equipment in your system are subject to investigation by the local Authority Having Jurisdiction at the time of installation.</p>	<p>Les produits marqués "CL I, DIV 2, GP A, B, C, D" ne conviennent qu'à une utilisation en environnements de Classe I Division 2 Groupes A, B, C, D dangereux et non dangereux. Chaque produit est livré avec des marquages sur sa plaque d'identification qui indiquent le code de température pour les environnements dangereux. Lorsque plusieurs produits sont combinés dans un système, le code de température le plus défavorable (code de température le plus faible) peut être utilisé pour déterminer le code de température global du système. Les combinaisons d'équipements dans le système sont sujettes à inspection par les autorités locales qualifiées au moment de l'installation.</p>	
<div style="display: flex; align-items: flex-start;"> <div style="margin-right: 10px;"> </div> <div> <p><b>WARNING:</b> <b>Explosion Hazard -</b></p> <ul style="list-style-type: none"> <li>• Do not disconnect equipment unless power has been removed or the area is known to be nonhazardous.</li> <li>• Do not disconnect connections to this equipment unless power has been removed or the area is known to be nonhazardous. Secure any external connections that mate to this equipment by using screws, sliding latches, threaded connectors, or other means provided with this product.</li> <li>• Substitution of components may impair suitability for Class I Division 2.</li> <li>• If this product contains batteries, they must only be changed in an area known to be nonhazardous.</li> <li>• All wiring must comply with N.E.C. article 501-4(b).</li> <li>• The interior of the enclosure must be accessible only by the use of a tool.</li> <li>• For applicable equipment (relay modules, and so on), exposure to some chemicals may degrade the sealing properties of materials used in the following devices: Relays, Epoxy. It is recommended that the User periodically inspect these devices for any degradation of properties and replace the module if degradation is found.</li> </ul> </div> </div>		<p><b>AVERTISSEMENT:</b> <b>Risque d'Explosion -</b></p> <ul style="list-style-type: none"> <li>• Couper le courant ou s'assurer que l'environnement est classé non dangereux avant de débrancher l'équipement.</li> <li>• Couper le courant ou s'assurer que l'environnement est classé non dangereux avant de débrancher les connecteurs. Fixer tous les connecteurs externes reliés à cet équipement à l'aide de vis, loquets coulissants, connecteurs filetés ou autres moyens fournis avec ce produit.</li> <li>• La substitution de composants peut rendre cet équipement inadapté à une utilisation en environnement de Classe I Division 2.</li> <li>• S'assurer que l'environnement est classé non dangereux avant de changer les piles.</li> </ul>



**WARNING: Special Conditions for Safe Use**

- This product must be installed in an enclosure. All cables connected to the product must remain in the enclosure or be protected by conduit or other means.
- The local programming terminal port is intended for temporary use only and must not be connected or disconnected unless the area is free of ignitable, concentrations of flammable gases or vapors.



**ATTENTION:**

Remove power before removing or installing this module. When you remove or install a module with power applied, an electric arc may occur. An electric arc can cause personal injury or property damage by:

- Sending an erroneous signal to your system's field devices, causing unintended machine motion
  - Causing an explosion in a hazardous environment
  - Causing permanent damage to the module's circuitry
- Electrical electric arcing causes excessive wear to contacts on both the module and its mating connector. Worn contacts may create electrical resistance.
- Do not remove the protective debris strip until after the module and all other equipment near the module is mounted and wiring is complete. Once wiring is complete and the module is free of debris, carefully remove the protective debris strip. Failure to remove the strip before operating can cause overheating.
  - During panel or DIN rail mounting of all devices, be sure that all debris (metal chips, wire strands, and so on) is kept from falling into the module. Debris that falls into the module could cause damage when power is applied to the module.

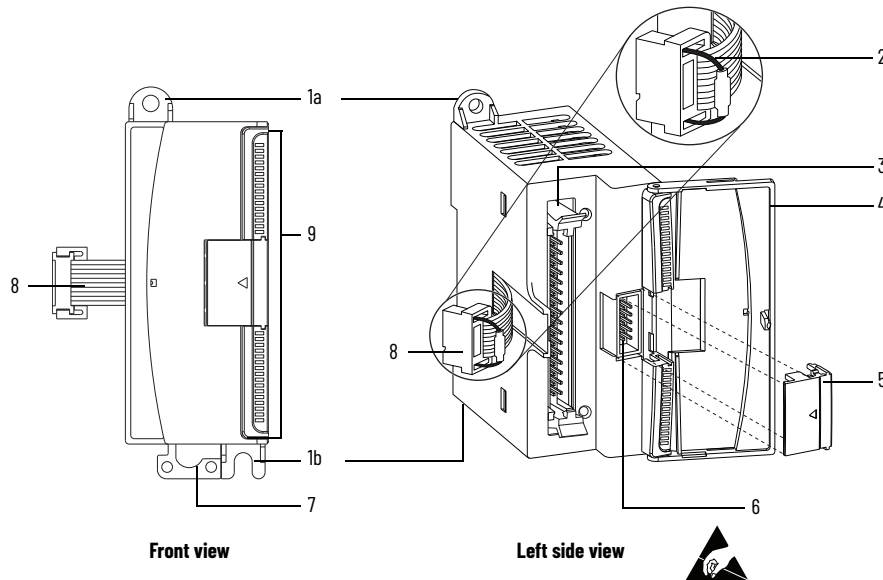
**IMPORTANT**

Any illustrations, charts, sample programs, and layout examples that are shown in this publication are intended solely for the purposes of example. Since there are many variables and requirements that are associated with any particular installation, Rockwell Automation does not assume responsibility or liability for actual use based on the examples that are shown in this publication.



**ATTENTION:** Electrostatic discharge (ESD) can damage semiconductor devices inside the module. Do not touch the connector pins or other sensitive areas.

Figure 2 - 1762-IQ32T Module Overview



**Module Description**

	Description		Description
1 a	Upper panel mounting tab	5	Bus connector cover
1 b	Lower panel mounting tab	6	Bus connector with male pins
2	Pull loop	7	DIN rail latch
3	MIL-C-083503 connector	8	Flat ribbon cable with bus connector (female pins)
4	Module door with terminal identification label	9	I/O diagnostic status indicators



This equipment is sensitive to electrostatic discharge (ESD). Follow ESD prevention guidelines when handling this equipment.



**ATTENTION:** To comply with UL restrictions, this equipment must be powered from a source compliant with Class 2 or Limited Voltage/Current.

## Mount the Module

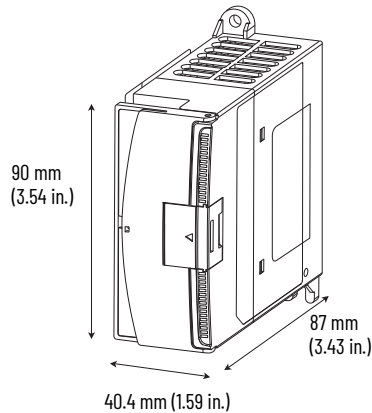
Most applications require installation in an industrial enclosure to reduce the effects of electrical interference and environmental exposure. Locate your controller as far as possible from power lines, load lines, and other sources of electrical noise such as hard-contact switches, relays, and AC motor drives. For more information on proper grounding guidelines, see the Industrial Automation Wiring and Grounding Guidelines, publication [1770-4.1](#).



**ATTENTION:** This product is intended to be mounted to a well-grounded mounting surface such as a metal panel. Additional grounding connections from the power supply's mounting tabs or DIN rail (if used) are not required unless the mounting surface cannot be grounded. See the Industrial Automation Wiring and Grounding Guidelines, publication [1770-4.1](#), for additional information.

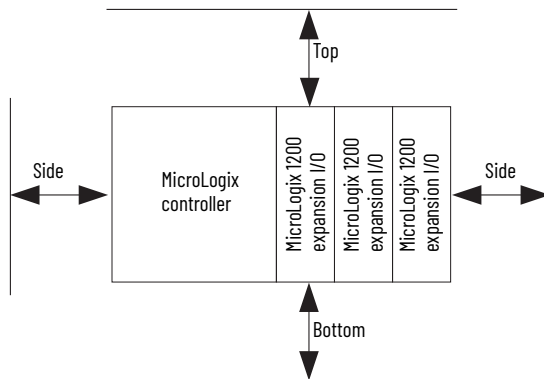
## Mounting Dimensions

Measurements do not include mounting feet or DIN rail latches.



## Module Spacing

Maintain spacing from objects such as enclosure walls, wireways, and adjacent equipment. Allow 50.8 mm (2 in.) of space on all sides for adequate ventilation.



**IMPORTANT** MicroLogix 1200 expansion I/O can be mounted horizontally only.

## DIN Rail Mounting

The module can be mounted using the following DIN rails: 35 x 7.5 mm (EN 50 022 - 35 x 7.5) or 35 x 15 mm (EN 50 022 - 35 x 15).

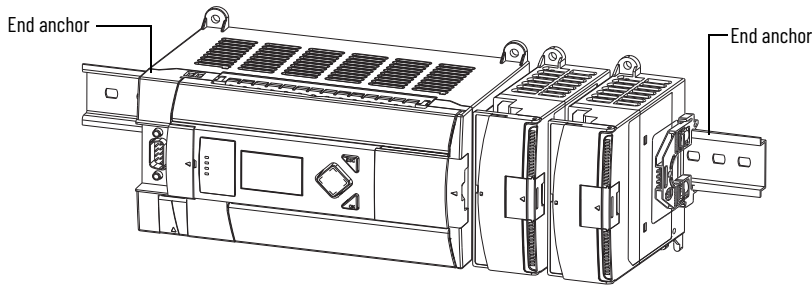


For environments with greater vibration and shock concerns, use the [Panel Mounting](#) method, instead of DIN rail mounting.

Before mounting the module on a DIN rail, close the DIN rail latch.

1. Press the DIN rail mounting area of the module against the DIN rail. The latch opens momentarily and locks into place.

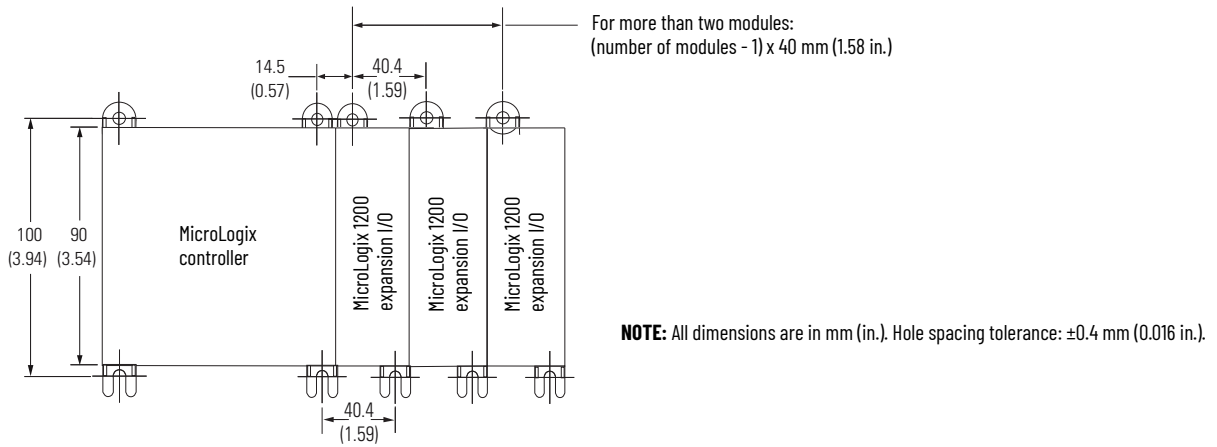
- Use DIN rail end anchors (Allen-Bradley® part number 1492-EAJ35 or 1492-EAHJ35) for vibration or shock environments.



## Panel Mounting

Use the dimensional template shown in [Figure 3](#) to mount the module. The preferred mounting method is to use two M4 or #8 pan head screws per module. You can also use M3.5 or #6 pan head screws, but you may need a washer to achieve a good ground current. Mounting screws are required on every module.

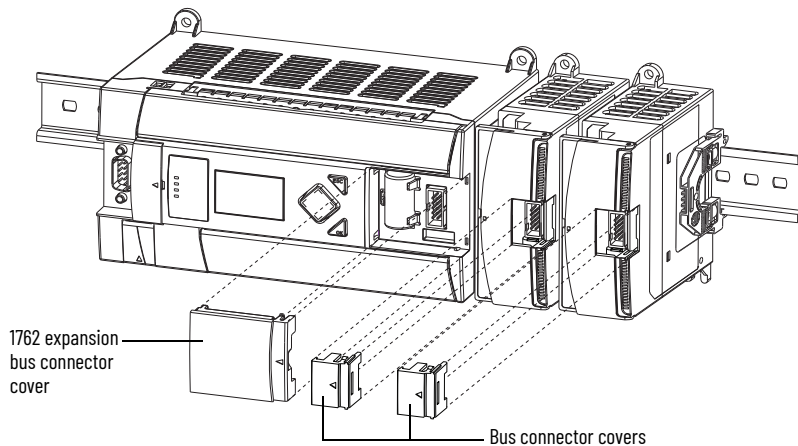
Figure 3 - Dimensional Template



## System Assembly

The expansion I/O module is attached to the controller or another I/O module with a flat ribbon cable after mounting as shown in [Figure 4](#).

Figure 4 - Expansion I/O Assembly



Use the pull loop on the connector to disconnect modules. Do not pull on the ribbon cable.

## Field Wiring Connections

In solid-state control systems, grounding and wire routing helps limit the effects of noise due to electromagnetic interference (EMI). Run the ground connection from the ground screw of the controller to the ground bus before connecting any devices. Use 2.08 mm<sup>2</sup> (14 AWG) wire. For AC-powered controllers, this connection must be made for safety purposes.

You must also provide an acceptable grounding path for each device in your application. For more information on proper grounding guidelines, see the Industrial Automation Wiring and Grounding Guidelines, publication [1770-4.1](#).



**WARNING: Explosion Hazard**

- In Class I Division 2 applications, the bus connector must be fully seated and the bus connector cover must be snapped in place.
- In Class I Division 2 applications, all modules must be mounted in direct contact with each other as shown in [Figure 3](#). If DIN rail mounting is used, an end anchor must be installed ahead of the controller and after the last MicroLogix 1200 expansion I/O module.



**ATTENTION:** To comply with the CE Low Voltage Directive (LVD), all connected I/O must be powered from a source compliant with the Safety Extra Low Voltage (SELV) or Protected Extra Low Voltage (PELV).



**ATTENTION:** If you connect or disconnect wiring while the field-side power is on, an electric arc can occur. This could cause an explosion in hazardous location installations. Be sure that power is removed or the area is nonhazardous before proceeding.

## Wire the Module

Basic wiring of input devices to the 1762-IQ32T is shown in [Figure 5](#).

Figure 5 - Basic Input Wiring to the 1762-IQ32T Module

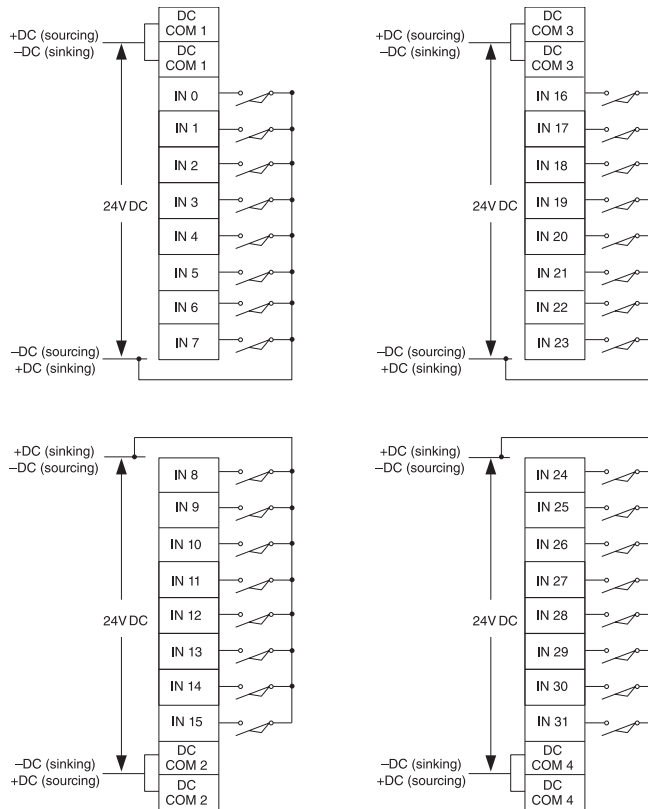
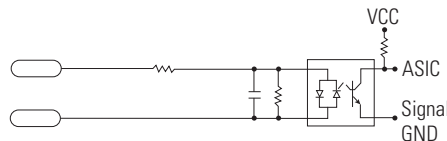


Figure 6 - Simplified Input Circuit Diagram



A write-on label is provided with the module. Mark the identification of each terminal with permanent ink, and slide the label back into the door.



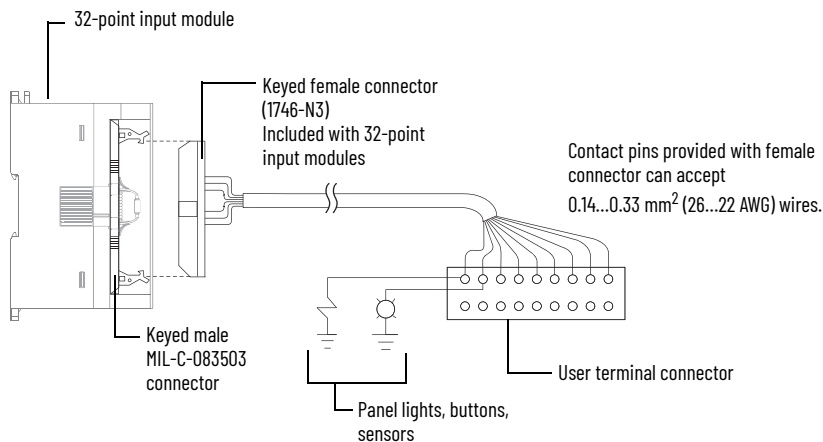
**ATTENTION:** Sinking/Sourcing Inputs - Sourcing/sinking describes the current flow between the I/O module and the field device. Sourcing I/O circuits supply (source) current to sinking field devices. Sinking I/O circuits are driven by a current sourcing field device. Field devices connected to the negative side (DC Common) of the field power supply are sinking field devices. Field devices connected to the positive side (+V) of the field supply are sourcing field devices.

## Wiring Options for the I/O Module

Included with your 32-point input module is a keyed 40-pin female connector and crimp type pins. These components allow you to wire I/O devices to the module using a 40-conductor cable or individual wires. See [Assemble the Wire Contacts on page 9](#) for more information on connector/pin assembly instructions.

When assembled, align the female connector over the module's male header using the keying slot as a guide. Firmly lock them together with the upper and lower retaining arms.

Figure 7 - Wire the 1746-N3 Connector



If you decide to build your cable using another 1746-N3 to terminate the cable at the 1492 interface module end, wire it in the following manner: Pin 1 to Pin 1, Pin 2 to Pin 2, Pin 3 to Pin 3, and so on.



**ATTENTION:** Maximum user cable length is dependent on how much voltage drop (current x [ohms/ft] x [feet]) the user's system can tolerate. The user's system should consider the minimum turn-on voltage that is required by external loads that are connected to the 32-point output module, the minimum turn-on voltage that is required by the 32-point input module and all of the voltage drops associated with wiring to and from the load, sensors, terminal connector, power sources, and the module itself.

## Label the 1492 Interface Module

Several different stick-on label sets are provided on a card with 1492 interface modules. Each label set is identified with an I/O module catalog number and words 'upper' and 'lower' to identify which terminal strip to affix the label to.

[Table 1](#) identifies the 1762-IQ32T 32-point labels and their location on the interface module. Peel off the appropriate label and apply it to the interface module.

Table 1 - Terminal Connector Labels

Bottom Terminal Connector	Top Terminal Connector
COM 1	COM 3
COM 1	COM 3
IN 00	IN 16
IN 01	IN 17
IN 02	IN 18
IN 03	IN 19
IN 04	IN 20
IN 05	IN 21
IN 06	IN 22
IN 07	IN 23
IN 08	IN 24
IN 09	IN 25
IN 10	IN 26
IN 11	IN 27
IN 12	IN 28

Table 1 - Terminal Connector Labels (Continued)

Bottom Terminal Connector	Top Terminal Connector
IN 13	IN 29
IN 14	IN 30
IN 15	IN 31
COM 2	COM 4
COM 2	COM 4

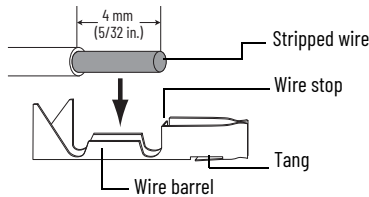
### Assemble the Wire Contacts

- Strip the wire insulation to expose 4 mm (5/32 in.) of wire. Crimp pins can accept 0.14...0.33 mm<sup>2</sup> (26...22 AWG) wire.

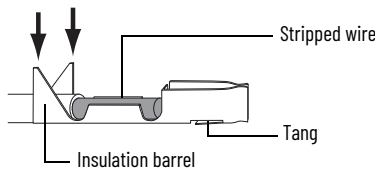


**ATTENTION:** Be careful when stripping wires. Wire fragments that fall into the module could cause damage. Once wiring is complete, be sure that the module is free of all metal fragments before removing the protective debris strip. Failure to remove the strip before operating can cause overheating.

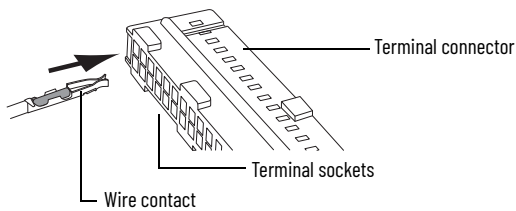
- Insert the wire into the crimp pin as far as the wire stop.



- Crimp the wire barrel around the wire using small needle nose pliers.
- Crimp the insulation barrel around the wire insulation using small needle-nose pliers.



- Solder wire and wire barrel together using lead-free solder and soldering pencil.
- Insert the assembled wire contact into the terminal socket. Push the wire contact in until the tang latches. Make sure that the tang is properly latched by lightly pulling on the wire.



### I/O Memory Mapping

For each input module, slot x, words 0...1 in the input data file contain the current state of the field input points.

#### Input Data File

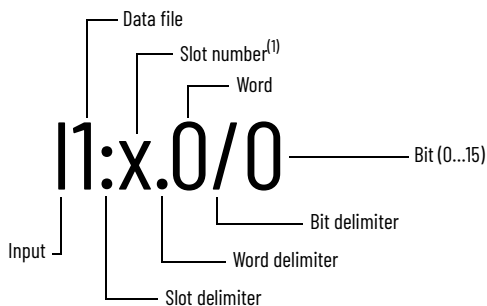
Words	Bit Position															
	15	14	13	12	11	10	9	8	7	6	5	4	3	2	1	0
0	R	R	R	R	R	R	R	R	R	R	R	R	R	R	R	R
1	R	R	R	R	R	R	R	R	R	R	R	R	R	R	R	R

R = Read

Addressing

The addressing scheme for MicroLogix 1200 expansion I/O is shown in [Figure 8](#).

Figure 8 - Addressing Scheme



(1) I/O located on the controller (embedded I/O) is slot 0. I/O added to the controller (expansion I/O) begins with slot 1.

## Module Specifications

### Input Specifications

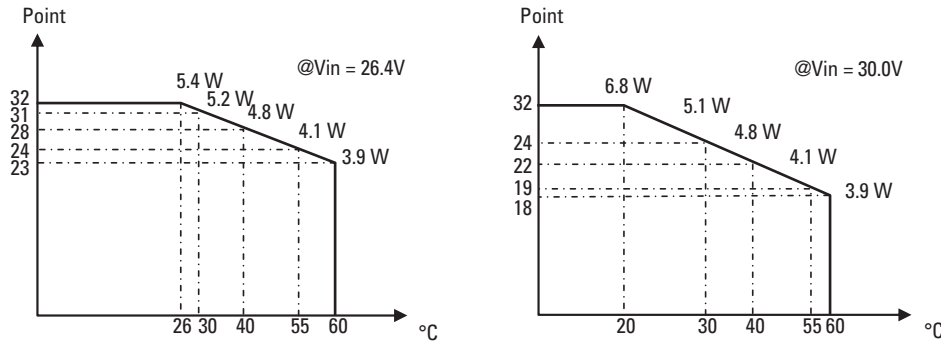
Attribute	Value
Number of inputs	32
Isolated groups	Group 1: Inputs 0...7 Group 2: Inputs 8...15 Group 3: Inputs 16...23 Group 4: Inputs 24...31
Input group to backplane isolation	Verified by one of the following dielectric tests: 1200V AC for 2 s or 1697V DC for 2 s 75V DC working voltage (IEC Class 2 reinforced insulation)
Vendor I.D. code	1
Product type code	7
Product code	99
Voltage category	24V DC sink/source
Operating voltage range	10...26.4V DC 10...30V DC See <a href="#">Figure 9</a>
Signal delay, max	Turn-on = 8.0 ms Turn-off = 8.0 ms
On-state voltage, min	10V DC
Off-state voltage, max	5V DC
Off-state current, max	1.0 mA
On-state current, min	1.6 mA @ 10V DC 2 mA @ 15V DC
On-state current, max	5.7 mA @ 26.4V DC 6.5 mA @ 30.0V DC
Nominal impedance	4.7 kΩ
IEC input compatibility	Type 1

### General Specifications

Attribute	Value
Dimensions HxWxD	90 x 40.4 x 87 mm (3.54 x 1.59 x 3.43 in.)
Shipping weight, approx.	200 g (7.05 oz)
Bus current draw, max	170 mA @ 5V DC 0 mA @ 24V DC
Heat dissipation	See <a href="#">Figure 9</a>
Wire size	0.14, 0.25, 0.33 mm <sup>2</sup> (26, 24, 22 AWG), solid or stranded copper wire rated @ 90 °C (194 °F)
Wiring category <sup>(1)</sup>	2 - on signal ports
Pilot duty rating	Not rated
Enclosure type rating	IP20
North American temp code	T3C

(1) Use this Conductor Category information for planning conductor routing. See the Industrial Automation Wiring and Grounding Guidelines, publication [1770-4.1](#).

Figure 9 - Derating Charts for Each Input



Environmental Specifications

Attribute	Value
Temperature, operating	IEC 60068-2-1 (Test Ad, Operating Cold), IEC 60068-2-2 (Test Bd, Operating Dry Heat), IEC 60068-2-14 (Test Nb, Operating Thermal Shock): -20...+60 °C (-4...+140 °F)
Temperature, nonoperating	IEC 60068-2-1 (Test Ab, Unpackaged Nonoperating Cold), IEC 60068-2-2 (Test Bb, Unpackaged Nonoperating Dry Heat), IEC 60068-2-14 (Test Na, Unpackaged Nonoperating Thermal Shock): -40...+85 °C (-40...+185 °F)
Relative humidity	IEC 60068-2-30 (Test Db, Unpackaged Damp Heat): 5...95% noncondensing
Vibration	IEC 60068-2-6 (Test Fc, Operating): 5 g @ 10...500 Hz
Altitude, operating, max	2000 m (6562 ft)
Shock, operating, panel mounted	IEC 60068-2-27 (Test Ea, Unpackaged Shock): 30 g
Shock, nonoperating	IEC 60068-2-27 (Test Ea, Unpackaged Shock): 50 g - Panel mounted 40 g - DIN rail mounted
Emissions	IEC 61000-6-4
ESD immunity	IEC 61000-4-2: 4 kV contact discharges 8 kV air discharges 4 kV indirect
Radiated RF immunity	IEC 61000-4-3: 10V/m with 1 kHz sine-wave 80% AM from 80...2700 MHz
EFT/B immunity	IEC 61000-4-4: ±2 kV at 5 kHz on signal ports
Surge transient immunity	IEC 61000-4-5: ±1 kV line-line(DM) and ±2 kV line-earth(CM) on signal ports
Conducted RF immunity	IEC 61000-4-6: 10V rms with 1 kHz sine-wave 80% AM from 150 kHz...80 MHz

Certifications

Certification (when product is marked) <sup>(1)</sup>	Value
c-UL-us	UL Listed Industrial Control Equipment, certified for US and Canada. See UL File E322657. UL Listed for Class 1 Division 2 Group A,B,C,D Hazardous Locations, certified for U.S. and Canada. See UL File E334470.
CE	European Union 2014/30/EU EMC Directive, compliant with: EN 61000-6-2; Industrial Immunity EN 61000-6-4; Industrial Emissions EN 61131-2; Programmable Controllers (Clause 8, Zone A & B)  European Union 2011/65/EU RoHS, compliant with: EN 63000; Technical documentation
RCM	Australian Radiocommunications Act, compliant with: IEC 61000-6-4; Industrial Emissions
KC	Korean Registration of Broadcasting and Communications Equipment, compliant with: Article 58-2 of Radio Waves Act, Clause 3
Morocco	Arrêté ministériel n° 6404-15 du 1er muharram 1437 Arrêté ministériel n° 6404-15 du 29 ramadan 1436
UKCA	2016 No. 1091 - Electromagnetic Compatibility Regulations 2012 No. 3032 - Restriction of the Use of Certain Hazardous Substances in Electrical and Electronic Equipment Regulations

(1) See the Product Certification link at [rok.auto/certifications](http://rok.auto/certifications) for Declaration of Conformity, Certificates, and other certification details.

## Additional Resources

For more information on the products that are described in this publication, use these resources. You can view or download publications at [rok.auto/literature](http://rok.auto/literature).

Resource	Description
MicroLogix Programmable Controllers Selection Guide, publication <a href="#">1761-SG001</a>	Provides information on how to build a MicroLogix system with MicroLogix 1400 controllers and 1762 expansion I/O modules.
MicroLogix 1400 Programmable Controllers User Manual, publication <a href="#">1766-UM001</a>	Provides a more detailed description of how to install and use your MicroLogix 1400 programmable controller and expansion I/O system.
MicroLogix 1400 Programmable Controllers Installation Instructions, publication <a href="#">1766-IN001</a>	Provides information on how to install and use the MicroLogix 1400 programmable controller.
Industrial Automation Wiring and Grounding Guidelines, publication <a href="#">1770-4.1</a>	Provides general guidelines for installing a Rockwell Automation industrial system.
Product Certifications website, <a href="http://rok.auto/certifications">rok.auto/certifications</a>	Provides declarations of conformity, certificates, and other certification details.

**Notes:**

## Rockwell Automation Support

Use these resources to access support information.

<b>Technical Support Center</b>	Find help with how-to videos, FAQs, chat, user forums, Knowledgebase, and product notification updates.	<a href="http://rok.auto/support">rok.auto/support</a>
<b>Local Technical Support Phone Numbers</b>	Locate the telephone number for your country.	<a href="http://rok.auto/phonesupport">rok.auto/phonesupport</a>
<b>Technical Documentation Center</b>	Quickly access and download technical specifications, installation instructions, and user manuals.	<a href="http://rok.auto/techdocs">rok.auto/techdocs</a>
<b>Literature Library</b>	Find installation instructions, manuals, brochures, and technical data publications.	<a href="http://rok.auto/literature">rok.auto/literature</a>
<b>Product Compatibility and Download Center (PCDC)</b>	Download firmware, associated files (such as AOP, EDS, and DTM), and access product release notes.	<a href="http://rok.auto/pcdc">rok.auto/pcdc</a>

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## Waste Electrical and Electronic Equipment (WEEE)



At the end of life, this equipment should be collected separately from any unsorted municipal waste.

Rockwell Automation maintains current product environmental compliance information on its website at [rok.auto/pec](http://rok.auto/pec).

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